






EVA hot melt adhesives

Hraniterm granules

Hranitherm granules:
filled adhesives



Hranitherm	600.10 natural	600.11 white 600.18 brown 600.19 black	600.64 natural
Technical information		  	
Packing	5; 25 kg	5; 25 kg	5; 25 kg
Base	EVA filled	EVA filled	EVA filled
Softening range (ring and ball)	95 °C	95 °C	100 °C
Operating temperature	190 - 210 °C	190 - 210 °C	190 - 210 °C
Operating speed	10 - 30 m/min	10 - 30 m/min	10 - 50 m/min
Viscosity at 200 °C	approx. 65,000 mPa·s	approx. 80,000 mPa·s	approx. 65,000 mPa·s
Application field			
ABS, PVC and PP edging with a primer	•••	•••	•••
Veneer edging	•••	•••	•••
Melamine edging	•••	•••	•••
Edging of solid wood	×	×	•••
Softforming	•••	•••	•••
CNC shaped edging	×	×	×
Manual shaped edging	×	×	×
HOLZ-HER cartridge devices	×	×	×