

EVA hot melt adhesives

Hranitherm granules

Hranitherm granules:
slightly filled adhesives



Hranitherm	600.70 natural 600.71 white 600.79 black	628.10 natural
	Technical information	
Packing	5; 25 kg	20 kg
Base	EVA filled	EVA filled
Softening range (ring and ball)	100 °C	110 °C
Operating temperature	190 - 210 °C	190 - 210 °C
Operating speed	10 - 60 m/min	18 - 30 m/min
Viscosity at 200 °C	approx. 60,000 mPa·s	140,000 - 170,000 mPa·s
Application field		
ABS, PVC and PP edging with a primer	•••	•••
Veneer edging	•••	•••
Melamine edging	•••	•••
Edging of solid wood	•••	•••
Softforming	•••	•••
CNC shaped edging	•••	•••
Manual shaped edging	•••	•••
HOLZ-HER cartridge devices	×	×